

Collection : Atlantis
 Season : Fall/Winter 2005-2006
 Type : Jacket
 Division : Div. Classic
 Group : Minaretti
 Origin :
 CA Number : 22-6363

Code : 05-5588
 Product : Blouson
 Kind : Make
 Pattern : 145-2222
 Sizes range : Regular 4-18
 Status : Developpent
 Classification



Comments :

Fabrics

Fabric	Description	Code	Name	Width	Avg qty	Content	Usage
Self		F03A4	Stretch Corduroy	66.000 In	1.400 Mt	95% Polyester, 5% Spandex	
Doublure		LNG	Regular Lining	58.000 In	0.150 Mt	100% Polyester	
Fusing		FUS	Regular Fusing	59.000 In	0.350 Mt		

Components

Code	Description	Average length	Average quantity	Usage
BTN24	Metal 24 lignes		10	
PAD3	Pads FM3 (paire)		1	
TOPS	Topstitching		1.000 Mt	
LABEL	Label/tag		1	
HGR5016	Hanger 5016 White		1	
ZIPN50	Nylon#5 Open End	20.000 In	1	
VEL075	Velcro 3/4"		0.100 Mt	

Specifications

	4	6	8	10	12	14	16	18	20	Tolerance
ZIPN50 (In)	20.000	20.000	20.000	20.000	20.000	20.000	20.000	20.000	20.000	
VEL075 (Mt)	0.100	0.100	0.100	0.100	0.100	0.100	0.100	0.100	0.100	
Bust (In)	37.000	38.000	39.000	40.000	41.500	43.000	45.000	47.000	49.000	0.05
Hip (In)	40.000	41.000	42.000	43.000	44.500	46.000	48.000	50.000	52.000	.5
HPS (In)	44.250	44.500	44.750	45.000	45.250	45.500	45.750	46.000	46.250	.5
Shoulder Width (In)	14.500	15.000	15.500	16.000	16.500	17.000	17.500	18.000	18.500	.25
Sleeve Length CB (In)	28.500	29.000	29.500	30.000	30.500	31.000	31.500	32.000	32.500	.5

Colors

	Self	Topstitching	Nylon#5 Open End
Black/Noir	Black/Noir	Ivory / Ivoire	Black / Noir
Red/Rouge	Orchid/Orchidee	Peacock Teal / Paon	Red / Rouge
Eggplant/Aubergine	Eggplant/Aubergine	Orchid / Orchidée	Wine / Vin
Honey/Miel	Honey/Miel	Camel / Chameau	Camel / Chameau
Wine/Vin	Orchid/Orchidee	Spruce / Épinette	Wine / Vin

Your Company Name

Production sheet

11/9/2005

Code : 05-5588

Product : Blouson

Care instructions

Description 1

Description 2

Machine wash, cold

Laver machine, eau fraiche

Do not bleach

Ne pas utiliser chlorure decolorant

Line dry

Suspendre pour secher

Iron, low

Repasser, basse temperature

Dry clean

Nettoyer a sec

Instructions



Code : 05-5588

Product : Blouson

SEWING: Sleeve Hem - 1" SA, finish with 1/4" coverstitch

SEWING: Binding - On CF and Hem - TAPE CBR - CONTRAST - CROSS GRAIN - 1 1/2" X 150" per gar

Front preparation (exterior) :
1- Reece pocket on left and right front

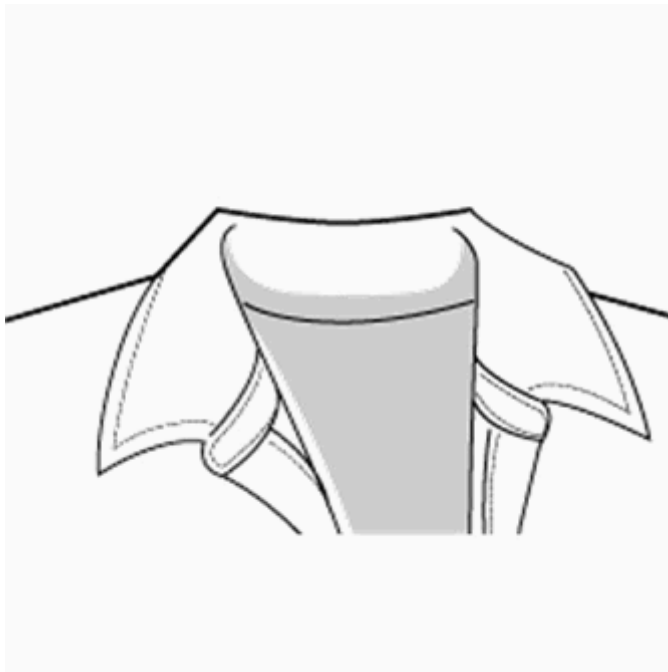


Front preparation (interior) :
1- Make button holes on pocket
2- Sew pocket to left and right front



Assembly (exterior) :
1- Sew shoulder to shoulder
2- Sew Sleeve to armhole
3- Sew side seams and underarms

Assembly (interior) :
1- Sew front yoke pieces to left and right front
2- Sew shoulder to shoulder
3- Sew Sleeve to armhole
4- Sew side seams and underarms



Collar
1- Sew undercollar to topcollar

Assembly (exterior with interior)
1- Sew collar
2- Sew Sleeve hem
3- Sew hem leaving an open space to reverse

Finishing
1- 6 Button holes on both center front
2- Cuff link



Topstiches
1- Topstiches on jacket hem
2- Blanket Stitches on Center Front and collar, sleeve hem